

# Test Report

Report No.: TLSZF00064662b

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**Applicant :** CARPENTERS MANUFACTORY LIMITED

**Address :** HUANG JIN JI INDUSTRIAL ZONE, SHANG JIE VILLAGE, QI SHI TOWN,  
DONGGUAN CITY, GUANGDONG PROVINCE, P.R.CHINA

**Report on the submitted sample(s) said to be:**

Sample Name : Crayon on Wheels  
Item/Lot No. : TC0C01-Dump Truck, TC0C02-Camper Van, TC0C03-Taxi,  
TC0C07-Family Car, TC0C05-Ambulance, TC0C08-School Bus,  
TC0C06-Police car, TC0C04-Fire Truck  
Manufacturer : Carpenters Manufactory Limited  
Quantity of Sample : 2 pcs/style  
Country of Origin : CHINA  
Exported to : U.S.A  
Client Specified Age Grading : 1year+  
Labeled Age Grading : 1Y+  
Age Group Applied in Testing : Over 12 months  
Sample Received Date : Apr.22, 2013  
Sample Resubmission Date : May 08, 2013  
Sample Tested Date : Apr.22, 2013 to May 17, 2013

**Test Conducted:**

As requested by the applicant, for details refer to next page(s)

Tested by Jerry

Reviewed by [Signature]

Approved by Victor Wang

Date 2013-05-20



Victor Wang  
Lab Manager

No. 1622535642

Centre Testing International (Shenzhen) Co., Ltd.

Hongwei Industrial Zone, Bao'an 70 District, Shenzhen, Guangdong, China

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## Executive Summary:

### TEST REQUEST

### CONCLUSION

1) US Consumer Product Safety Improvement Act of 2008 (CPSIA) with amendment (H.R.2715)	
- Lead in surface-coatings and similar materials of children's products	PASS
- Lead in substrate materials of children's products	PASS
- Phthalates in children's toys and child care articles	PASS
2) Consumer Product Safety Commission 16 CFR Ch.II	
- Part 1303 – Ban of Lead in paint and similar surface coating	PASS
3) ASTM F963-11 Standard Consumer Safety Specification for Toy Safety	
- Mechanical and Physical test	PASS
- Clause 4.2 Flammability of toys	PASS
- Clause 4.3.5 Heavy elements – Total Lead content	PASS
- Clause 4.3.5 Heavy elements – Migration of certain elements	PASS
4) California proposition 65 settlements	
- Lead content test	PASS
- Phthalates test	PASS

\*\*\*\*\* For Further Details, Please Refer To the Following Page(s) \*\*\*\*\*

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## 1) US CPSIA WITH AMENDMENT (H.R.2715)

### ▼ Lead in surface-coating and similar materials of children's products

As specified in Consumer Product Safety Improvement Act of 2008 (CPSIA) and 16 CFR Ch.II part 1303 of Consumer Product Safety Commission of U.S.A, method CPSC-CH-E1003-09 was used and total lead content was determined by ICP-OES and/or AAS.

Tested Item	Result (ppm)					MDL (ppm)	Limit (ppm)
	(1)	(2)	(3)	(4)	(5)		
Total Lead (Pb)	ND	ND	ND	ND	ND	10	90

Tested Item	Result (ppm)					MDL (ppm)	Limit (ppm)
	(6)	(7)	(8)	(9)	(10)		
Total Lead (Pb)	ND	ND	ND	ND	ND	10	90

<u>Tested Item</u>	<u>Result</u> (ppm)	<u>MDL</u>	<u>Limit</u>
	(11)/(12)	(ppm)	(ppm)
Total Lead (Pb)	ND	10	90

Tested Component(s):

- (1) Bright red paint(A1Y)
- (2) Orange paint(A2Y)
- (3) Light yellow paint(A3Y)
- (4) Dark yellow paint(A4Y)
- (5) Dark green paint(A5Y)
- (6) Dark blue paint(A7Y)
- (7) Light blue paint(A8Y)
- (8) White paint(A14Y)
- (9) Grey paint(A15Y)
- (10) Black paint(A19Y)
- (11) Light grey paint
- (12) Kelly paint



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**Remark:**

- ppm = parts per million = mg/kg
- ND = Not Detected (less than MDL)
- MDL = Method Detection Limit
- The limit for composite test should be divided by the mixed number.
- Result(s) shown of tested component(s) (1)~(9) is/are quoted from CTI test report TLSZF00061943b.

Result(s) shown of tested component(s) (10) is/are quoted from CTI test report TLSZF00065029a.

## ▼ Lead in substrate materials of children's products

As specified in Consumer Product Safety Improvement Act of 2008 (CPSIA), method(s) CPSC-CH-E1001-08.1/CPSC-CH-E1002-08.1 were used and total lead content was determined by ICP-OES and/or AAS.

<u>Tested Item</u>	<u>Result (ppm)</u>	<u>MDL</u>	<u>Limit</u>
	Flesh plastic(wheel)	(ppm)	(ppm)
Total Lead (Pb)	ND	10	100

**Remark:**

- ppm = parts per million = mg/kg
- ND = Not Detected (less than MDL)
- MDL = Method Detection Limit

## ▼ Phthalates in children's toys and childcare articles

As specified in Consumer Product Safety Improvement Act of 2008 (CPSIA), method CPSC-CH-C1001-09.3 was used and phthalates were determined by gas chromatograph with mass spectrometry (GC-MS).

<u>Tested Item</u>	<u>Result (%)</u>				<u>MDL</u>	<u>Limit</u>
	(1)	(2)	(3)	(4)	(%)	(%)
Di-2-ethylhexyl Phthalate (DEHP)	ND	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	ND	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	ND	ND	ND	ND	0.003	0.1

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Tested Item	Result (%)				MDL	Limit
	(5)	(6)	(7)	(8)	(%)	(%)
Di-2-ethylhexyl Phthalate (DEHP)	ND	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	ND	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	ND	ND	ND	ND	0.003	0.1

Tested Item	Result (%)				MDL	Limit
	(9)	(10)	(11)/(12)	(13)	(%)	(%)
Di-2-ethylhexyl Phthalate (DEHP)	ND	0.034	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	ND	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	ND	ND	ND	ND	0.003	0.1

Tested Item	Result (%)				MDL	Limit
	(1)	(2)	(3)	(4)	(%)	(%)
Diisononyl Phthalate (DINP)	ND	ND	ND	ND	0.005	0.1
Di-n-octyl Phthalate (DNOP)	ND	ND	ND	ND	0.003	0.1
Diisodecyl Phthalate (DIDP)	ND	ND	ND	ND	0.005	0.1

Tested Item	Result (%)				MDL	Limit
	(5)	(6)	(7)	(8)	(%)	(%)
Diisononyl Phthalate (DINP)	ND	ND	ND	ND	0.005	0.1
Di-n-octyl Phthalate (DNOP)	ND	ND	ND	ND	0.003	0.1
Diisodecyl Phthalate (DIDP)	ND	ND	ND	ND	0.005	0.1

Tested Item	Result (%)				MDL	Limit
	(9)	(10)	(11)/(12)	(13)	(%)	(%)
Diisononyl Phthalate (DINP)	ND	ND	ND	ND	0.005	0.1
Di-n-octyl Phthalate (DNOP)	ND	ND	ND	ND	0.003	0.1
Diisodecyl Phthalate (DIDP)	ND	ND	ND	ND	0.005	0.1

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Tested Component(s):

- (1) Bright red paint(A1Y)
- (2) Orange paint(A2Y)
- (3) Light yellow paint(A3Y)
- (4) Dark yellow paint(A4Y)
- (5) Dark green paint(A5Y)
- (6) Dark blue paint(A7Y)
- (7) Light blue paint(A8Y)
- (8) White paint(A14Y)
- (9) Grey paint(A15Y)
- (10) Black paint(A19Y)
- (11) Kelly paint
- (12) Light grey paint
- (13) Flesh plastic(wheel)

Remark:

- % = percentage
- ND = Not Detected (less than MDL)
- MDL = Method Detection Limit
- The limit for composite test should be divided by the mixed number.
- Result(s) shown of tested component(s) (1)~(9) is/are quoted from CTI test report

TLSZF00061943a.

Result(s) shown of tested component(s) (10) is/are quoted from CTI test report TLSZF00065029b.

Result(s) shown of tested component(s) (13) is/are quoted from CTI test report TLSZF00063915.

## 2) CONSUMER PRODUCT SAFETY COMMISSION 16 CFR CH.II

### ▼ Total Lead content

As specified in CPSC 16 CFR CH.II part 1303, method CPSC-CH-E1003-09 was used and total Lead content was determined by ICP-OES and/or AAS.

Tested Item	Result (%)					MDL	Limit
	(1)	(2)	(3)	(4)	(5)	(%)	(%)
Total Lead (Pb)	ND	ND	ND	ND	ND	0.0010	0.0090



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Tested Item	Result (%)					MDL	Limit
	(6)	(7)	(8)	(9)	(10)	(%)	(%)
Total Lead (Pb)	ND	ND	ND	ND	ND	0.0010	0.0090

Tested Item	Result (%)		MDL	Limit
	(11)/(12)		(%)	(%)
Total Lead (Pb)	ND		0.0010	0.0090

Tested Component(s):

- (1) Bright red paint(A1Y)
- (2) Orange paint(A2Y)
- (3) Light yellow paint(A3Y)
- (4) Dark yellow paint(A4Y)
- (5) Dark green paint(A5Y)
- (6) Dark blue paint(A7Y)
- (7) Light blue paint(A8Y)
- (8) White paint(A14Y)
- (9) Grey paint(A15Y)
- (10) Black paint(A19Y)
- (11) Light grey paint
- (12) Kelly paint

Remark:

- %= Percentage
- ND = Not Detected (less than MDL)
- MDL = Method Detection Limit
- The limit for composite test should be divided by the mixed number.
- Result(s) shown of tested component(s) (1)~(9) is/are quoted from CTI test report

TLSZF00061943b.

Result(s) shown of tested component(s) (10) is/are quoted from CTI test report TLSZF00065029a.

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## 3) ASTM F963-11

### ▼ Mechanical and Physical test

As specified in ASTM F963-11 standard consumer safety specification for toy safety.

<u>Clause</u>	<u>Description</u>	<u>Assessment</u>
4.	Safety Requirements	
4.1	Material Quality (Visual Examination).....	Pass
4.6	Small Objects.....	Pass
4.7	Accessible Edges.....	Pass
4.9	Accessible Points.....	Pass
4.17	Wheels, Tires & Axles.....	Pass
5.	Safety Labeling Requirements	
5.2	Age Grading Labeling.....	Pass
5.16	Promotional Materials.....	Pass
6.	Instructional Literature	
6.1	Definition and description .....	Pass
7.	Producers Markings	
7.1	Producers Markings.....	Pass
8.	Test Method	
8.5	Normal Use Testing.....	Pass
8.7	Impact Test .....	Pass
8.8	Torque Test.....	Pass
8.9	Tension Test.....	Pass
8.10	Compression Test.....	Pass

Note:

- Only applicable clause(s) was/were shown.



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## ▼ Clause 4.2 Flammability of toys

As specified in ASTM F963-11 standard consumer safety specification for toy safety.

### Flammability Test on Solid

<u>Burning Rate (inch/sec)</u>	<u>Limit (inch/sec)</u>
DNI	0.1

-- DNI = Did Not Ignite

Note:

- Only applicable clause(s) was/were shown.

## ▼ Heavy elements test - Total Lead content

As specified in ASTM F963-11 standard consumer safety specification for toy safety clause 4.3.5, acid digestion methods specified in clause 8.3 were used and total Lead content was determined by ICP-OES and/or AAS.

### 1. Paint and similar surface coating materials:

<u>Tested Item</u>	<u>Result (mg/kg)</u>					<u>MDL</u>	<u>Limit</u>
	(1)	(2)	(3)	(4)	(5)	(mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	ND	ND	10	90

<u>Tested Item</u>	<u>Result (mg/kg)</u>					<u>MDL</u>	<u>Limit</u>
	(6)	(7)	(8)	(9)	(10)	(mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	ND	ND	10	90

<u>Tested Item</u>	<u>Result (mg/kg)</u>	<u>MDL</u>	<u>Limit</u>
	(11)/(12)	(mg/kg)	(mg/kg)
Total Lead (Pb)	ND	10	90

### 2. Toy substrate materials:

<u>Tested Item</u>	<u>Result (mg/kg)</u>	<u>MDL</u>	<u>Limit</u>
	(13)	(mg/kg)	(mg/kg)
Total Lead (Pb)	ND	10	100

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Tested Component(s):

- (1) Bright red paint(A1Y)
- (2) Orange paint(A2Y)
- (3) Light yellow paint(A3Y)
- (4) Dark yellow paint(A4Y)
- (5) Dark green paint(A5Y)
- (6) Dark blue paint(A7Y)
- (7) Light blue paint(A8Y)
- (8) White paint(A14Y)
- (9) Grey paint(A15Y)
- (10) Black paint(A19Y)
- (11) Light grey paint
- (12) Kelly paint
- (13) Flesh plastic(wheel)

Remark:

- mg/kg = milligram per kilogram = ppm
- ND = Not Detected (less than MDL)
- MDL = Method Detection Limit
- The limit for composite test should be divided by the mixed number.
- Result(s) shown of tested component(s) (1)~(9) is/are quoted from CTI test report

TLSZF00061943b.

Result(s) shown of tested component(s) (10) is/are quoted from CTI test report TLSZF00065029a.

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## ▼ Heavy elements test - Migration of certain elements

As specified in ASTM F963-11 standard consumer safety specification for toy safety clause 4.3.5, acid extraction methods specified in clause 8.3 were used and toxic elements content were determined by ICP-OES.

Tested Item	Result (mg/kg)					MDL	Limit
	(1)	(2)	(3)	(4)	(5)	(mg/kg)	(mg/kg)
Soluble Antimony (Sb)	ND	ND	ND	ND	ND	5	60
Soluble Arsenic (As)	ND	ND	ND	ND	ND	2.5	25
Soluble Barium (Ba)	7	ND	ND	ND	ND	5	1000
Soluble Cadmium (Cd)	ND	ND	ND	ND	ND	5	75
Soluble Chromium (Cr)	ND	ND	ND	ND	ND	2.5	60
Soluble Lead (Pb)	ND	ND	ND	ND	ND	5	90
Soluble Mercury (Hg)	ND	ND	ND	ND	ND	2.5	60
Soluble Selenium (Se)	ND	ND	ND	ND	ND	5	500

Tested Item	Result (mg/kg)				MDL	Limit
	(6)	(7)	(8)	(9)	(mg/kg)	(mg/kg)
Soluble Antimony (Sb)	ND	ND	ND	ND	5	60
Soluble Arsenic (As)	ND	ND	ND	ND	2.5	25
Soluble Barium (Ba)	ND	ND	ND	ND	5	1000
Soluble Cadmium (Cd)	ND	ND	ND	ND	5	75
Soluble Chromium (Cr)	ND	ND	ND	ND	2.5	60
Soluble Lead (Pb)	ND	ND	ND	ND	5	90
Soluble Mercury (Hg)	ND	ND	ND	ND	2.5	60
Soluble Selenium (Se)	ND	ND	ND	ND	5	500



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Tested Item	Result (mg/kg)			MDL	Limit
	(10)	(11)	(12)	(mg/kg)	(mg/kg)
Soluble Antimony (Sb)	ND	ND	ND	5	60
Soluble Arsenic (As)	ND	ND	ND	2.5	25
Soluble Barium (Ba)	ND	ND	ND	5	1000
Soluble Cadmium (Cd)	ND	ND	ND	5	75
Soluble Chromium (Cr)	ND	ND	ND	2.5	60
Soluble Lead (Pb)	ND	ND	ND	5	90
Soluble Mercury (Hg)	ND	ND	ND	2.5	60
Soluble Selenium (Se)	ND	ND	ND	5	500

Tested Component(s):

- (1) Bright red coating(A1Y) (sample weight:70.3 mg)
- (2) Orange coating(A2Y) (sample weight:65.0 mg)
- (3) Light yellow coating(A3Y) (sample weight:53.4 mg)
- (4) Dark yellow coating(A4Y) (sample weight:41.2 mg)
- (5) Grey coating(A15Y) (sample weight:14.2 mg)
- (6) Dark blue coating(A7Y) (sample weight:37.8 mg)
- (7) Light blue coating(A8Y) (sample weight:48.0 mg)
- (8) White coating(A14Y)
- (9) Kelly coating(sample weight:37.5 mg)
- (10) Black coating(A19Y) (sample weight:28.5 mg)
- (11) Light grey coating(sample weight:26.0 mg)
- (12) Flesh plastic(wheel)

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**Remark:**

- mg/kg = milligram per kilogram = ppm
- ND = Not Detected (less than MDL)
- MDL = Method Detection Limit
- Results shown of soluble elements are of adjusted analytical results by subtracting analytical correction factor
- Filter paper was used instead of 0.45µm membrane filter in lab testing.
- Where the test portion has a mass of between 10mg and 100mg, the quantity of the appropriate elements shall be calculated as if 100mg of the test portion had been used.
- As received, the test portion of dark green coating(A5Y) is less than 10mg, therefore such components were not tested for soluble elements, as specified in ASTM F963-11 Clause 8.3.
- Result(s) shown of tested component(s) (12) is/are quoted from CTI test report TLSZF00063915.

## 4) CALIFORNIA PROPOSITION 65 SETTLEMENTS

### ▼ Lead content test※

With reference to concerned California proposition 65 settlements, acid digestion method was used and total Lead content was determined by ICP-OES and/or AAS.

#### 1. Lead in paints and surface-coating materials:

Tested Item	Result (ppm)					MDL (ppm)	Reference limit (ppm)
	(1)	(2)	(3)	(4)	(5)		
Total Lead (Pb)	ND	ND	ND	ND	ND	10	90

Tested Item	Result (ppm)					MDL (ppm)	Reference limit (ppm)
	(6)	(7)	(8)	(9)	(10)		
Total Lead (Pb)	ND	ND	ND	ND	ND	10	90

<u>Tested Item</u>	<u>Result (ppm)</u>	<u>MDL</u>	<u>Reference limit</u>
	(11)/(12)	(ppm)	(ppm)
Total Lead (Pb)	ND	10	90

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## 2. Lead in other materials:

<u>Tested Item</u>	<u>Result (ppm)</u>	<u>MDL</u>	<u>Reference limit</u>
	(13)	(ppm)	(ppm)
Total Lead (Pb)	ND	10	600

### Tested Component(s):

- (1) Bright red paint(A1Y)
- (2) Orange paint(A2Y)
- (3) Light yellow paint(A3Y)
- (4) Dark yellow paint(A4Y)
- (5) Dark green paint(A5Y)
- (6) Dark blue paint(A7Y)
- (7) Light blue paint(A8Y)
- (8) White paint(A14Y)
- (9) Grey paint(A15Y)
- (10) Black paint(A19Y)
- (11) Light grey paint
- (12) Kelly paint
- (13) Flesh plastic(wheel)

### Remark:

- ppm = parts per million = mg/kg
- ND = Not Detected (less than MDL)
- MDL = Method Detection Limit
- The limit for composite test should be divided by the mixed number.
- Result(s) shown of tested component(s) (1)~(9) is/are quoted from CTI test report TLSZF00061943b.
- Result(s) shown of tested component(s) (10) is/are quoted from CTI test report TLSZF00065029a.
- “※” indicates the method(s) is (are) not applied for CNAS accreditation yet.



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## ▼ Phthalates test※

With reference to concerned California Proposition 65 settlements, solvent extraction method was used and phthalates were determined by gas chromatograph with mass spectrometer (GC-MS).

Tested Item	Result (%)				MDL (%)	Reference Limit (%)
	(1)	(2)	(3)	(4)		
Di-2-ethylhexyl Phthalate (DEHP)	ND	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	ND	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	ND	ND	ND	ND	0.003	0.1
Diisononyl Phthalate (DINP)	ND	ND	ND	ND	0.005	0.1
Di-n-octyl Phthalate (DNOP)	ND	ND	ND	ND	0.003	0.1
Diisodecyl Phthalate (DIDP)	ND	ND	ND	ND	0.005	0.1
Di-n-hexyl Phthalate (DnHP)	ND	ND	ND	ND	0.003	0.1

Tested Item	Result (%)				MDL (%)	Reference Limit (%)
	(5)	(6)	(7)	(8)		
Di-2-ethylhexyl Phthalate (DEHP)	ND	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	ND	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	ND	ND	ND	ND	0.003	0.1
Diisononyl Phthalate (DINP)	ND	ND	ND	ND	0.005	0.1
Di-n-octyl Phthalate (DNOP)	ND	ND	ND	ND	0.003	0.1
Diisodecyl Phthalate (DIDP)	ND	ND	ND	ND	0.005	0.1
Di-n-hexyl Phthalate (DnHP)	ND	ND	ND	ND	0.003	0.1

Tested Item	Result (%)		MDL (%)	Reference Limit (%)
	(9)	(10)		
Di-2-ethylhexyl Phthalate (DEHP)	ND	0.034	0.003	0.1
Dibutyl Phthalate (DBP)	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	ND	ND	0.003	0.1
Diisononyl Phthalate (DINP)	ND	ND	0.005	0.1
Di-n-octyl Phthalate (DNOP)	ND	ND	0.003	0.1
Diisodecyl Phthalate (DIDP)	ND	ND	0.005	0.1
Di-n-hexyl Phthalate (DnHP)	ND	ND	0.003	0.1

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Tested Item	Result (%)		MDL (%)	Reference Limit (%)
	(11)/(12)	(13)		
Di-2-ethylhexyl Phthalate (DEHP)	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	ND	ND	0.003	0.1
Diisononyl Phthalate (DINP)	ND	ND	0.005	0.1
Di-n-octyl Phthalate (DNOP)	ND	ND	0.003	0.1
Diisodecyl Phthalate (DIDP)	ND	ND	0.005	0.1
Di-n-hexyl Phthalate (DnHP)	ND	ND	0.003	0.1

Tested Component(s):

- (1) Bright red paint(A1Y)
- (2) Orange paint(A2Y)
- (3) Light yellow paint(A3Y)
- (4) Dark yellow paint(A4Y)
- (5) Dark green paint(A5Y)
- (6) Dark blue paint(A7Y)
- (7) Light blue paint(A8Y)
- (8) White paint(A14Y)
- (9) Grey paint(A15Y)
- (10) Black paint(A19Y)
- (11) Kelly paint
- (12) Light grey paint
- (13) Flesh plastic (wheel)

Remark:

- % = Percentage
- ND = Not Detected (less than MDL)
- MDL = Method Detection Limit
- The limit for composite test should be divided by the mixed number.
- Result(s) shown of tested component(s) (1)~(9) is/are quoted from CTI test report TLSZF00061943a.
- Result(s) shown of tested component(s) (10) is/are quoted from CTI test report TLSZF00065029a.
- Result(s) shown of tested component(s) (13) is/are quoted from CTI test report TLSZF00063915.
- “※” indicates the method(s) is (are) not applied for CNAS accreditation yet.

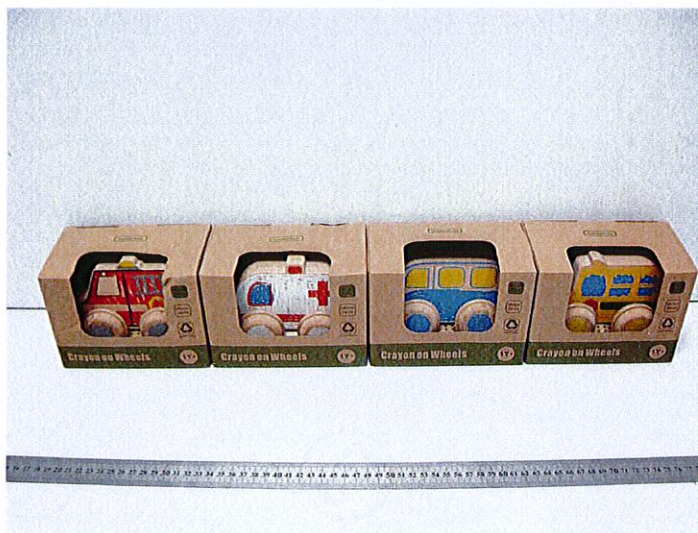
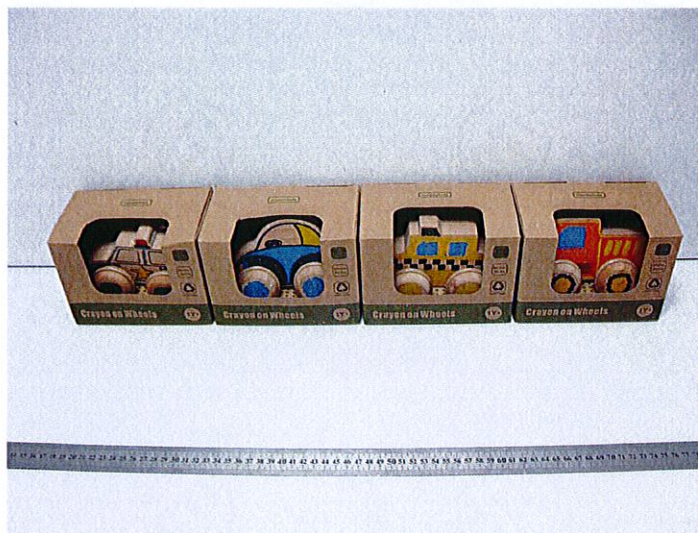


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## Photo of the sample



\*\*\* End of Report \*\*\*

The test report is effective only with both signature and specialized stamp. The result(s) shown in this report refer only to the sample(s) tested. Without written approval of CTI, this report can't be reproduced except in full.